





USER MANUAL

PREFACE

Thank you for Choosing Raybar BLADE 150/RY-150BL motorcycle. We wish you a happy and reliable riding.

We are committed to customer satisfaction. We strive to provide great user experience by product innovation and excellent after sales support.

This user manual is guide for you to understand function of various parts, riding operation, maintenance schedule and basic maintenance of your new Raybar motorcycle. Please go through this manual to understand your motorcycle before using it.

Please contact your dealer for detailed information about the product and for after sale services.

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MOTORCYCLE IDENTIFICATION











Engine Number

VIN Number

Frame Number

crankcase assembly.

stamped on steering head tube.

Engine serial number is engraved on Vehicle identification number (VIN) is Frame number is engraved on the steering head tube.

Note - Frame number and engine number is usually required for vehicle registration and insurance purpose.

FRONT TOP VIEW



- 1. Rear view Mirror
- 2. Left handle bar switches
- 3. Fuel tank

- 4. Speedometer
- 5. Right handle bar switches
- 6. Ignition switch

RIGHT SIDE VIEW



- 1. Rear carrier
- 2. Tail lamp
- 3. Rear fender
- 4. Muffler
- 5. Rear tyre

- 6. Head lamp
- 7. Front fender
- 8. Front suspension
- 9. Front tyre
- 10. Front disc brake
- 11. Pedal brake

LEFT SIDE VIEW



- 1.Front carrier
- 2. Hand protector
- 3. Engine
- 4. Front wheel
- 5. Pedal gear change

- 6. Seat
- 7. Indicator
- 8. Chain case
- 9. Rear wheel
- 10. Side stand

PARTS FUNCTION

Meters and indicators

- 1. Odometer Records accumulated riding distance.
- 2. Speedometer Displays riding speed of motorcycle.
- 3. " High beam indicator Indicator turns ON when head lamp is in high beam.
- 4. Turn signal indicator left Flashes when left turn signal switch is operated.
- 5. Turn signal indicator right Flashes when right turn signal switch is operated.
- 6. Gear indicator Displays current gear in which vehicle is operating.
- 7. Tachometer-Displays RPM (revolutions per minute) of wheel.
- 8. Trip meter reset knob-Resets trip meter to zero.
- 9. Trip meter Displays travelled distance between two points.
- 10. Ignition switch -
 - (a) OFF position All electrical circuits are cut off. The engine cannot be started. The key can be removed in this position.
 - $(b) \, ON \, position \, \, The \, ignition \, circuit \, is \, completed. \, Engine \, can \, now \, be \, started. \, The \, key \, cannot \, be \, removed \, in \, this \, position.$
 - (c) LOCK position To lock the steering, turn the handlebar all the way to the left. Push down the key and rotate to "LOCK" position, let the key come up and now remove the key.



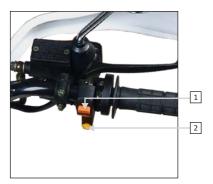
Left handlebar control switches

- 1. Headlamp dimmer switch- This switch is used to change Headlamp position from low beam to high beam or vice versa.
- 2. Turn signal switch Operate the switch when turning right or left by pushing the switch towards right or left.
 - (a) Turn right position The right turning lamp and right turn signal indicator on instrument panel flashes.
 - (b) Turn left position—The left turning lamp & left turn signal indicator on instrument panel flashes.
- 3. Horn switch Press the switch to operate the horn.
- 4. Headlamp switch -
 - (a) "\(\frac{\pi}{4}\)" position The headlamp, front parking light and tail lamp are turned ON.
 - (b) "●" position All lamps are turned OFF.
 - (c) "≫<" position Front parking lamp and tail lamp are turned ON.



Right handlebar control switches

- 1. Engine Stop switch This switch is used to turn ignition circuit ON/OFF.
 - (a) Oposition: To turn ON ignition circuit. Engine can be started in this position.
 - (b) Position: To turn OFF ignition circuit. Engine cannot be started in this position.
- 2. Electric starter switch When this switch is pressed, starter motor cranks the engine. This switch should not be pressed over 5 seconds continuously.



Fuel tank & Fuel tank cap

The capacity of the fuel tank is 8L, including reserve fuel.

- (a) Opening fuel tank cap To open the fuel tank cap insert the key and rotate it 90° in clockwise direction, now fuel tank cap can be taken out.
- (b) Closing fuel tank cap To close fuel tank cap, align the latch on the fuel tank cap with the groove on the oil filling neck, push the cover down and take out the key.
- (c) Fuel filling Make sure that tank is not over filled. The gasoline is inflammable, so engine should be stopped before fuel filling. Fuel filling should not be done near fire and don't smoke while fuel filling.



Fuel cock

The fuel cock is 3 way fuel flow regulator. It has 3 options OFF, ON and RES.



- (A) OFF When the vehicle is not to be used, rotate the knob until it comes to OFF position. This will stop the fuel flow to the carburetor.
- (B) ON To start the fuel flow to carburetor, rotate the knob and bring it to ON position.
- (C) RES When the main fuel capacity runs out in ON position you can use reserve fuel capacity. To use reserve fuel capacity, rotate the knob and bring it to RES position. Please add fuel as soon as possible when you start using reserve fuel.

Fuel filter

A fuel filter is a filter in the fuel line that screens out dirt and rust particles from the fuel. From fuel tank, fuel goes to carburetor after passing through fuel filter.



Throttle

It controls the fuel air mixture flow from carburettor to engine. To increase the speed of the vehicle, rotate throttle in backward direction and to decrease the speed of the vehicle, rotate throttle in forward direction.



Pedal gear change

Pedal gear change is used to change gear position. To change gear position, press pedal gear change up or down by foot, as per gear change pattern. Please use clutch while changing gear.



Tyre

Proper tyre pressure will provide maximum stability, mileage, riding comfort and tyre life. Check tyre pressure frequently and adjust if necessary. Select the right replacement tyres in accordance with the tyre sizes given in table below-

Tyre Size Front	2.75-21
Tyre Size Rear	4.1-18

Starting lever or Kick

This is used to start the engine manually. To start the engine by kick, you need to place your foot on the lever and push it downwards quickly.



Pedal brake

This is used to apply braking force on rear wheels. When you want to stop the vehicle or reduce speed, you need to press the pedal brake in downward direction.



Clutch lever

Clutch lever can be operated when you want to shift gears. Operation of clutch stops power transfer from engine to transmission. To operate clutch, you need to pull clutch lever towards yourself.



Front brake lever

This is used to apply braking force on front wheels. When you want to stop the vehicle or reduce speed, you need to pull front brake lever towards yourself. Always apply front and rear brake together.



Inspection before riding

In order to ensure your safety, make a general inspection before riding according to the table given below-

No.	Item	Inspection	Remark			
1	Fuel system	Check fuel capacity and fuel leakage	For the vehicles with different riding miles			
2	Carburetor	Check carburetor for fuel leakage and idle speed for stability and proper acceleration.	and performance, please adopt different maintenance.			
3	Lubrication oil	Check luboil for quality and whether level is lower than the low scale mark.				
4	Electrical system	Check electrical system for proper functioning.	1. Elementary maintenance:			
5	Battery	Check battery for any leakage or spillage and acidic corrosion.	1000km~2000km riding, please			
6	Clutch/Front brake lever	Check whether free stroke is appropriate and clutch can be separated and meshed normally.	lubricate & check tyre pressure. 2. Secondary maintenance:			
7	Gearshift/Rear brake pedal	Check gearshift for flexibility and stability and whether free stroke of brake pedal is appropriate.	3000km~6000km riding, please check wear and tear of parts and tighten			
8	Throttle lever	Check throttle lever for flexibility and stroke of 2~6 mm.	wear and tear of parts and tighten fasteners.			
9	Steering mechanism	Check steering mechanism for flexibility and stability	3. Advanced maintenance:			
10	Chain	Check chain for abrasion and lubrication	6000km~10000km riding, please			
11	Tyre/Wheel	Check tyres for pressure and abrasion	disassemble, inspect and do			
12	Headlamp/Tail lamp/ Turning lamps	Check Headlamp/Tail lamp/turning lamps for proper functioning.	troubleshooting. 4. Inspect and maintain your motorcycle			
13	Brake	Check brake disc/ brake pad/brake shoe for abrasion and proper functioning.	at professional maintenance station or			
14	Main/Side stand	Check whether main stand and side stand are bended or deformed and whether they can return well.	service center.			
15	Fasteners	Check fasteners for looseness and possibility of falling.				

Starting engine & riding operation

Starting Engine - Follow below mentioned steps to start the vehicle:

- 1. Unlock steering, and turn ignition key to "ON" position. Shift gear to "N" neutral position or pull clutch lever.
- 2. Grip front brake lever or press rear brake pedal.
- Press kick downwards powerfully with foot or press electric starter switch with right thumb.
- Rotate throttle backwards to add proper volume of fuel to start motorcycle. Once motorcycle has started, return kick lever. Preheat 3~5 minutes at idle speed(1500±100)r/min.



Riding Operation - After starting and preheating, return main and side stand. Now hold clutch lever and pull it towards yourself. Then press pedal gear change with left foot and shift to the first gear.

- (A) Release the brake lever.
- (B) Rotate throttle slowly to accelerate and release clutch lever slowly, this will give acceleration to motorcycle.
- (C) Once clutch lever is released completely and motorcycle reaches to a certain speed, shift the gear from lower to upper by using clutch.



Maintenance schedule

Perform maintenance according to the odometer reading or time interval, whichever comes first.

Interval	Km	Initial 1000 km	Every 4000 km	Every 8000 km
	Miles	600	2400	4800
Item	Months	5	20	40
Battery (Specific gravity of electrolyte)		I	1	-
Cylinder head nuts & exhaust pipe bolts		Т	Т	-
Camshaft drive chain		I	I	-
Air cleaner	ir cleaner Clean every 3,000km Replace every 12,000l		12,000km	
Valve clearance		I	ļ	-
Spark plug		I	С	R
Fuel hose		I	1	-
		Replace every four years		
Engine oil and oil filter		R	R	-
Carburetor		I	1	=
Clutch		I	1	-
Fuel strainer cup		С	-	С
Drive chain		Clean and lubricate every 1000km		
Brake		ı	Į.	-
Tyres		I	1	-
Steering		I	1	=
Front fork and rear suspension		-	I	
Chassis bolts and nuts		1	Т	-

NOTE: Inspect and clean, adjust, replace or lubricate as necessary, I=Inspect, C=Clean, R=Replace, T=Tighten.

TOOLS - To assist you in the performance of periodic maintenance, a tool kit is supplied.

General inspection & repair

Check and replacement of engine oil Engine oil level check

- (1) Stop the engine and park the motorcycle with main stand vertically in flat surface.
- (2) Wait for one minute and then check the oil level through the engine oil level sight glass.

Replacement of engine oil

Following procedure needs to be followed to replace oil -

- (1) Park the motorcycle vertically with main stand in flat surface.
- (2) Remove the oil filler cap.
- (3) Drain the oil by removing the drain plug located on the bottom of the engine.
- (4) Once used oil is drained completely tighten the drain plug, fill engine with new engine oil. Tighten the filler cap. Do not over tight the filler cap.
- (5) Start engine in idle speed for 2~3 minutes.
- (6) Stop the engine and wait for a minute. Inspect the engine oil level through the engine oil level sight glass. Make sure that oil level is appropriate.

oil dipstick



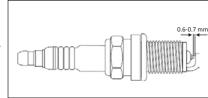
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General inspection & repair

Spark plug

Check and replace

- 1. Disconnect the spark plug cap from the spark plug.
- 2. Clean any dirt from around the spark plug base. Remove the spark plug by using the plug wrench.
- 3. Inspect the electrodes for erosion or carbon deposit. If the erosion or deposit is heavy, replace the plug. If there is small carbon deposit, clean carbon deposit with a plug cleaner or use a wire brush.



- 4. Check the spark plug gap using a wire-type feeler gauge. The spark plug gap should be 0.6-0.7mm. If adjustment is required, bend the side electrode carefully. Make sure the plug washer is in good condition.
- 5. With the plug washer attached, tighten the sparkplug initially by hand to prevent cross threading and then tighten it by spark plug wrench.
- 6. Reconnect the spark plug cap.

Clean the air cleaner

At least once after every 4000Km, clean and immerse the air cleaner element into engine oil. If you drive your motorcycle in a dusty condition, more frequent cleaning will be required.

Carburetor's idle speed adjustment

Start up the engine and let the engine run until it warms up fully. After engine has warmed up, close the throttle and turn the idle speed adjuster screw clockwise or anti-clockwise so that the engine may run at 1500r/min. The idle speed increases when the bolt is turned clockwise and the idle speed decreases when the bolt is turned anti-clockwise. Idle speed of the carburetor should always be optimum. If the idle speed is not appropriate, make sure to adjust the idle speed bolt once again.

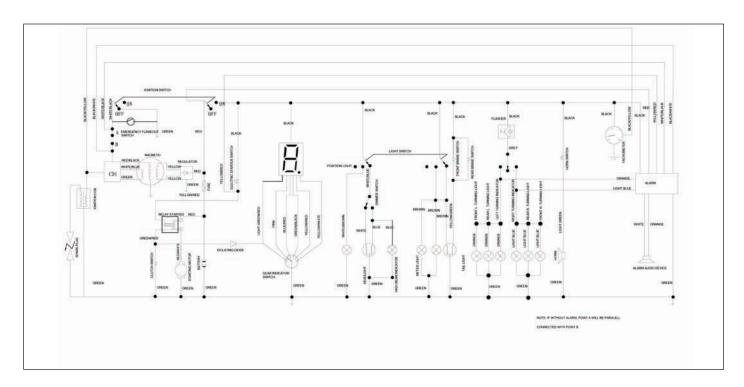
<u>Technical specification</u>

Engine Specification				
Cooling	Air cooled			
No. Of cylinders	1			
Type (CG or CB)	CG			
Balanced or Non balanced	No balanced			
Displacement/Capacity	150 CC			
Max. Power	8.2kw/8000r/min			
Max. Torque	9.8N.m/6000r/min			
Bore x Stroke	62x49.52			
Compression Ratio	9.1:1			
Starting	Electric/ Kick start			
Top speed	90 KM/H			
Mileage (Litres/100 kms)	2.3L/100km			
Carburetor	PZ27			
Transmission & Chassis				
Clutch	Wet multi plate			
Gear box	5 speed			
Suspension				
Front	Telescopic			
Rear	Spring coil type			
Brakes				
Front Brake	Disc			
Rear Brake	Drum			

Technical specification

1.4×21
2.15×18
2.75-21
4.1-18
With tube
•
MF-12V7AH
12V/14W
LED
12V/21W/5W
Normal
12V/10W
Normal
A/C CDI
Mechanical
•
2150
850
1230
1350
280
8
110

Electrical circuit diagram





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